












Glasurit® HS Multi Clear

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- Application:** HS clear for basecoat/clearcoat systems
- Properties:** High solids content; excellent resistance to weathering; outstanding finish, resistance to yellowing, hardness; fast drying, good polishing behaviour and tape resistance
- Remarks:**
- Select hardener and reducer according to ambient temperature and size of object to be painted.
 - Application in one spraycoat (on vertical surfaces): use 2:1 mixing ratio.

	Paint system	RATIO-AQUA , RATIO-CLASSIC
	VOC ready for use	> 420 g/l Spreading rate: 390 m ² /l at 1 micron
	Mixing ratio	2 : 1 + 10% 100% by vol. 923-255
	Hardener	50% by vol. 929-93/-91/-94
	Reducer	10% by vol. 352-91/-50/-216
	Spray viscosity DIN 4 at 20°C	18-20 s Potlife at 20°C: 4 hours
	Gravity cup Spraying pressure	HVLP gun: 1.2-1.3 mm 2.0-3.0 bar (30-45 p.s.i.) / 0.7 bar (10 p.s.i.) at the nozzle
	Suction cup Spraying pressure	HVLP gun: 1.8 mm 2.0-3.0 bar (30-45 p.s.i.) / 0.7 bar (10 p.s.i.) at the nozzle
	Number of spraycoats	2 Film thickness: 50-70 microns
	Flash-off at 20°C	2-3 minutes after each spraycoat
	Drying at 20°C at 60°C	8 hours 30 min.
	Infrared (short wave) (medium wave)	8 min. 10-15 min.

**Please refer to the EU Material Safety Data Sheet for hazard labelling
(flammable liquids and hazardous substances).**

The products are suitable for professional use only. Comply with the guidelines on working with polyurethane. Hardeners contain isocyanate. Respect EU Material Safety Data Sheet. Use only in a well-ventilated area and wear air-fed breathing apparatus.

The purpose of this information is to advise you, without obligation, of the current state of the art. Please adapt all details relating to the use of our products to local conditions and the materials being used. Safety precautions should be taken wherever required. Any existing patent rights must be respected. All rights reserved.