

## Glasurit® 55 Line Basecoat, Metallics/Solids/Pearl Effects



- Application:** Metallic and solid colour basecoat/clearcoat finishing  
Wet-on-wet process with: Glasurit® 923- clears
- Properties:** Very good hiding power, short flash-off times, high efficiency
- Remarks:** ■ Only use the clears recommended for 55 Line basecoats.

	<b>Paint system</b>	<b>RATIO-CLASSIC</b>	
	<b>VOC ready for use</b>	> 420 g/l	<b>Spreading rate:</b> 115 m <sup>2</sup> /l at 1 micron
	<b>Mixing ratio</b>	2 : 1 100% by vol. 55 Line Metallics/Solids	
	<b>Reducer</b>	50% by vol. 352-50/-91/-216	
	<b>Spray viscosity DIN 4 at 20°C</b>	approx. 18-22 s	<b>Potlife at 20°C:</b> 48 hours for RFU mixture
	<b>Gravity cup Spraying pressure</b>	HVLP gun: 1.2-1.3 mm 2.0-3.0 bar (30-45 p.s.i.) / 0.7 bar (10 p.s.i.) at the nozzle	high pressure gun: 1.3-1.4 mm 4 bar (60 p.s.i.)
	<b>Suction cup Spraying pressure</b>	HVLP gun: 1.8 mm 2.0-3.0 bar (30-45 p.s.i.) / 0.7 bar (10 p.s.i.) at the nozzle	high pressure gun: 1.7 mm 4 bar (60 p.s.i.)
	<b>Number of spraycoats</b>	2 (spray to cover) + ½ to match the effect	<b>Film thickness:</b> approx. 15-20 microns
	<b>Flash-off at 20°C</b>	approx. 10 min. until matt	

**Please refer to the EU Material Safety Data Sheet for hazard labelling  
(flammable liquids and hazardous substances).**

The products are suitable for professional use only. Comply with the guidelines on working with polyurethane. Hardeners contain isocyanate. Respect EU Material Safety Data Sheet. Use only in a well-ventilated area and wear air-fed breathing apparatus.

The purpose of this information is to advise you, without obligation, of the current state of the art. Please adapt all details relating to the use of our products to local conditions and the materials being used. Safety precautions should be taken wherever required. Any existing patent rights must be respected. All rights reserved.